

Description

Sabatack[®] 715 is a, 1-component, permanently elastic (air) moisture-curing MS polymer-based adhesive with low viscosity for bonding various (plate) materials.

Field of Application

Applicable in different industries in which permanently elastic and/or highly elastic sealing is used for materials and panels, such as in the vehicle and bodywork assembly, marine and home building and utility construction industries. Also suitable for full-surface bonding, provided that one of the substrates used is porous. Often applied in floor panels for means of transport, timber or PVC decks and interior panels.

Benefits

- long open time of 60 minutes approx.
- easy to apply using a spreader
- broad bonding spectrum
- no blistering, low odour
- resistant to salt and fresh water and weather influences
- contains no solvents, isocyanates or silicones

Method of use

For more information concerning the method of use, overcoating and pre-treatment of the substrate, please read the corresponding Info sheets and pre-treatment tables.

Technical data

Base	MS polymer, (air) moisture-curing
Density (EN 542)	approx 1,310 kg/m ³
Skin time (23 °C, 50% RV)	approx 15 minutes
Open time (23 °C, 50% RV)	approx 60 minutes
Cure rate (23 °C, 50% RV)	approx 2 mm/24 hours
Hardness Shore A (EN ISO 868)	approx 35
Change in volume (EN ISO 52451)	< 5%
Modulus at 100% elongation (ISO 37/DIN 53504)	approx 1.1 N/mm ²
Tensile strength (Fmax) (ISO 37/DIN 53504)	approx 2.0 N/mm ²
Elongation at break (ISO 37/DIN 53504)	approx 250%
Working temperature	minimum + 5 °C to maximum + 35 °C
Storage temperature	minimum + 5 °C to maximum + 25 °C
Temperature resistance	minimum - 30 °C to maximum + 80 °C

Order information

Packaging	sausage
Contents	600 ml (15 packaging units)
Colour	black (close to RAL 7021)
Article No.	101203 AAN
Shelf life	15 months (in unopened packaging)

Other packaging and colours on request. The shelf life may vary for large packaging.

Safety recommendations

For more information about safety, see the relevant SABA safety data sheets.



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